

761 Series ELECTRIC FEEDBACK SERVOVALVE

The 761HR Series is a very high performance, two-stage design that provides excellent dynamic response, hysteresis, and threshold (resolution).

Electrical feedback of spool position is provided by a unique non-contacting spool position transducer* located at the center of the spool and bushing assembly. Integral electronics provide closed-loop position control of the spool and a buffered spool position signal output for monitoring.

Specifications

Fluid Supply: 761HR Series Servovalves are intended to operate with constant supply pressure.

Supply Pressure:

Minimum: 200 psi (14 bar) (lower-call Factory) Maximum Standard: 3000 psi (210 bar)

Maximum (special order): 5000 psi (350 bar)

Proof Pressure:

150% of supply pressure at P port 100% of supply pressure at R port Fluid:

Recommended viscosity range: 60-450 SUS @ 100°F (10-97 cSt @ 38°C)

Cleanliness Level: ISO DIS 4406 code 16/13 max. 14/11 recommended

Operating Temperature: Minimum: -4°F (-20°C) (maximum fluid viscosity: 6000 SUS) Maximum: +185°F (+85°C)

Rated Flow Tolerance:

2% typ, ± 10% max

Symmetry: 2% typ, 10% max

Hysteresis: 0.10% typ, 0.22% max

Threshold: est. 0.02% typ, 0.037% max (measurement limited by s/n ratio)

Null Shift:

with temperature, 100°F variation: < 4% with acceleration to 10g: < 0.75%

with supply pressure 1000 psi change: < 0.75% with return pressure 0 to 500 psi: < 0.75%

Frequency Response: Typical spool position response characteristics are shown in Figures 1, 2, and 3 for various input amplitudes.

Step Response: Typical transient responses are shown in Figure 4.

Rated Flow Internal Leakage Rated Input Model (1000 psi) (1000 psi) (differential) lpm volts gpm apm Ipm 761-010A 1.0 3.8 < 0.23 < 0.92 +10.025 761-011A 9.5 < 0.30 < 1.15 ± 10.0 5.0 19.0 < 0.45 < 1.78 ± 10.0 761-012A 10.0 38.0 < 0.45 < 1.78 ± 10.0 761-013A 15.0 57.0 < 0.45 < 1.78 ± 10.0 761-014A

Optional designs are available with special spool/bushing lap configurations. Optional input ratings: 1-5, 4-20, 10-50, 20-100, & ±10 mA; 0-5 & 0-10 volts. Available seal materials: BUNA (Std.), VITON or EPR.

Frequency Response

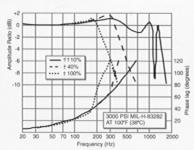


Figure 1 - 1, 2-1/2, and 5 gpm Servovalves

Frequency Response

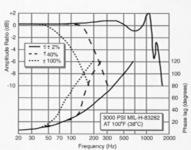


Figure 2 - 10 gpm Servovalves

Frequency Response

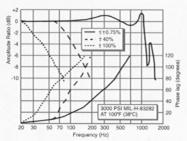
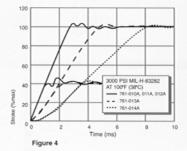


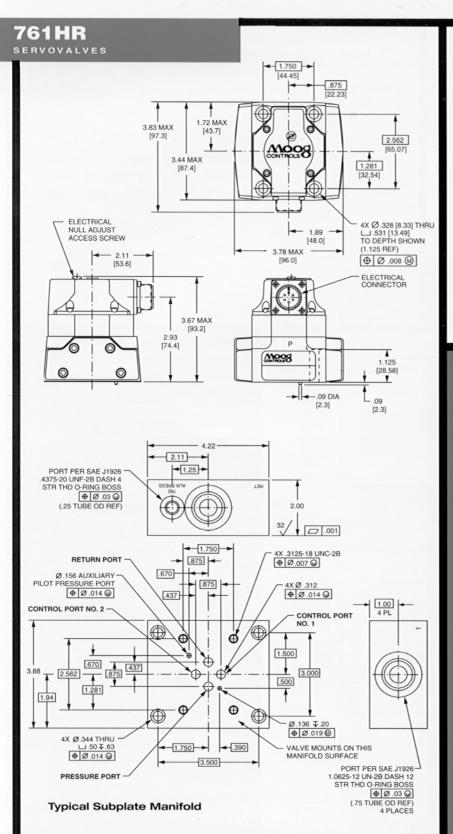
Figure 3 - 15 gpm Servovalves

Step Responses

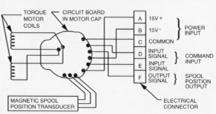




^{*} Patent Number 5,244,002



Standard Electrical Configuration



Polarity: Flow out control port No. 2 when voltage at pin E is greater than voltage at pln D.

Power Input: ± 15.0 Vdc, regulated (± 3%), 3 wire at 300 mA max.

Command Input: Analog differential voltage input (standard).

Spool Position Output: Analog singleended voltage with respect to pin C. Amplitude is ± 5.0 volts at ± rated spool stroke. Polarity is positive with flow out control port No. 2.

Accessories:

Flushing Block: PN 23718-1K1

Mating Electrical Connector: PN 49054F14S6S (MS3106F14S-6S)

Suggested Mounting Bolts: PN A31324-228B 5/16 - 18 NC x 1-3/4 long Socket Head Cap Screw

Subplate: 5000 psi 4 & 5 port PN 43586AM7

Filter: PN A01713-1

Notes:

Valve Weight:

Standard: 2.60 lb (1.18 kg) w/ Steel body: 4.24 lb (1.92 kg)

Subplate O-Ring Size: 0.070 [1.78] sect. x 0.426 [10.82] I.D. (universal size -013)

Aux. Pilot Pressure Port **O-Ring Size:**0.070 [1.78] sect. x 0.364 [9.25] I.D. (universal size -012)

Null Adjust:

Flow out of control port No. 1 will increase with clockwise rotation of electrical null adjust.

Surface Finish:

Surface to which valve is mounted requires $\sqrt[3]{\left[\Delta\Delta\right]}$ finish, flat within 0.001 [0.03] TIR.

CONTROLS

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